Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application. Please amend claim 1, and add new claim 28 as follows:

Listing of Claims:

1. (Currently Amended) A scrubbing soap bar, comprising: a soap material; and

a scrubbing element substantially surrounded by the soap material, the scrubbing element consisting essentially of having a filamentous network with internal void regions, the void regions of the scrubbing element being at least partially filled with the soap material; and

a layer of rigid soap material substantially surrounding the scrubbing element and at least partially filling the void regions of the scrubbing element.

- 2. (Original) The scrubbing soap bar of claim 1, wherein the scrubbing element is further comprised of a non-woven network of polymer fibers.
- 3. (Original) The scrubbing soap bar of claim 1, wherein the scrubbing element is further comprised of a non-woven network of organic fibers.
- 4. (Original) The scrubbing soap bar of claim 1, wherein the scrubbing element is further comprised of a non-woven network of metallic fibers.
- 5. (Original) The scrubbing soap bar of claim 2, wherein the non-woven network of polymer fibers includes a non-woven network of fibers comprised of nylon.
- 6. (Original) The scrubbing soap bar of claim 4, wherein the non-woven network of metallic fibers includes a non-woven network of fibers comprised of a ferrous material.
- 7. (Original) The scrubbing soap bar of claim 4, wherein the non-woven network of metallic fibers includes a non-woven network of fibers comprised of a non-ferrous material.

- 8. (Original) The scrubbing soap bar of claim 1, wherein the scrubbing element further comprises a natural or a synthetic sponge material.
- 9. (Previously Presented) The scrubbing soap bar of claim 1, wherein the soap material is further comprised of a material formed by the saponification of an organic fat with an alkali.
- 10. (Original) The scrubbing soap bar of claim 1, wherein the soap material is further comprised of a synthetic detergent material.

11-27. (Canceled)

- 28. (New) A scrubbing soap bar, comprising:
- a scrubbing element consisting essentially of a filamentous network with internal void regions; and
- a rigid soap material that substantially surrounds and extends beyond the scrubbing element and at least partially fills the void regions.